



Dart Aerospace Ltd.
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Canada

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D2282-7

Job Sheet 201796



Part No: D2282-7

Job Qty: 100 pcs.

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/19

Job Tracking No:

Due Date: 12/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	100 pcs	12/6/19	12/6/19	0.02	2.61	Hardinge - 1	9m/15m	19-10-31
120	QC 8	100 pcs	12/6/19	12/6/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32	32-1-14-11-02	
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	100 pcs	12/6/19	12/6/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S228586



Part: D2282-7

Job No: 201796

Serial No/Batch: S228586

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/31/19

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	EL
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21	PAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-69
Part Op 100 - (Hardinge) 1-Turn as per Dwg D2282 and Folio FA190 Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: <u>W401</u>) ***STOCK IN LARGE FAB*** 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	6.6600 ft (.0666 ea)	100-Hardinge - 1	S220682	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M304P0.675W.091	7	104	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limts	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785	0.799	
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483	0.488	
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665	0.659	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework	☐	☐	☐
Scrap	☐	☐	☐
Use-as-is	☐	☐	☐

DEPARTMENT/PROCESS

Skid-tube	☐
Machining	☐
Large Fab	☐

Cross tube	☐
Small Fab	☐
Finishing	☐

Eng. (Non-AW)	☐
Prod. Eng. Coord.	☐
Rec/Store/Packaging	☐

Engineering	☐
Water Jet	☐
Supplier	☐
Quality	☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐

FAULT CATEGORY

Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐
Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐
Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐
Crimp/kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐
Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		

Other/Details: _____